

Notes:-

Only Employees With A Signed Training Record For This Glazing System To Use This Glazing System

Glazing MUST Be To This Drawing - Do NOT Mix Glazing Systems Even If They Appear The Same

Quality Standard Of The Glazed Aperture To Work Instruction WI-021

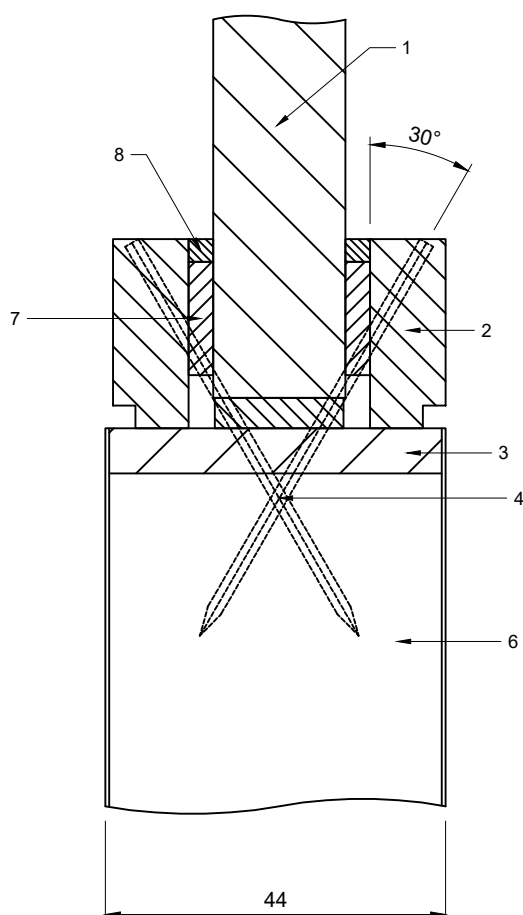
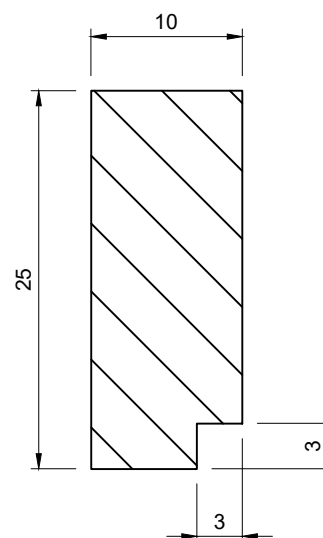
Material Specification For Glass - MS\_006

Material Specification For Beading - MS\_007

Aperture 17mm Larger Than Glass

**Bead Profile - DP23398**

All Dimensions Are  
In mm Unless Stated




Key:-

1. Pyrobel 16 Glass
2. Hardwood Beading - Min 640kg/m<sup>3</sup>
3. 6 x 44mm Hardwood Lining To Aperture - Concealed By Laminate Or Veneer - Min 640kg/m<sup>3</sup>
4. 60 x 2mm Steel Pins At A Maximum Of 50mm From Each Corner & A Maximum Of 150mm Centres 30° To The Vertical
5. 44mm Strebord Door Leaf
6. Hardwood Or Non Combustible Setting Block
7. 12 x 4mm Closed Cell Foam Tape
8. Neutral Silicone Capping

Do Not Scale.

If In Doubt Ask!

Description: **Glazing System - Pyrobel 16 - 44mm Door - FD30**

Drawn By: <b>M.Oxley</b>	Approved: <b>Approved</b>	Rev:	Cert / FoA Ref: <b>CF5228</b>	Date: <b>10/02/2025</b>	Drawing No: <b>DP23397</b>	 Unit 6, Ranskill Court, Sheffield, S9 5FZ
Size: <b>As Above</b>	Tolerance: <b>± 0.25mm</b>		<b>CF377</b>	Fire Rating: <b>FD30S</b>	<b>Rev00</b>	
Job No:	© Doorpac Ltd					